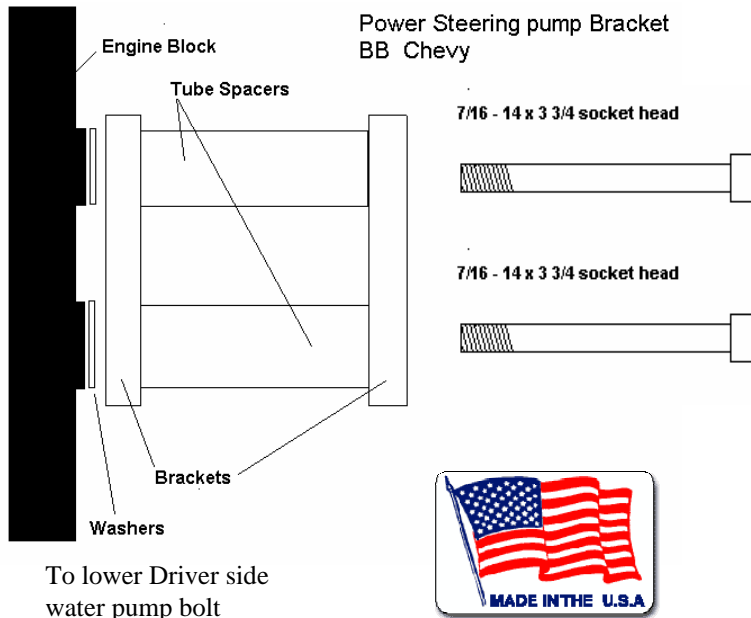




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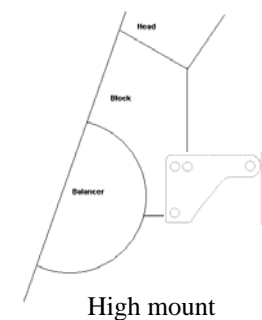
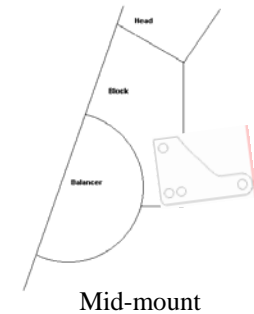
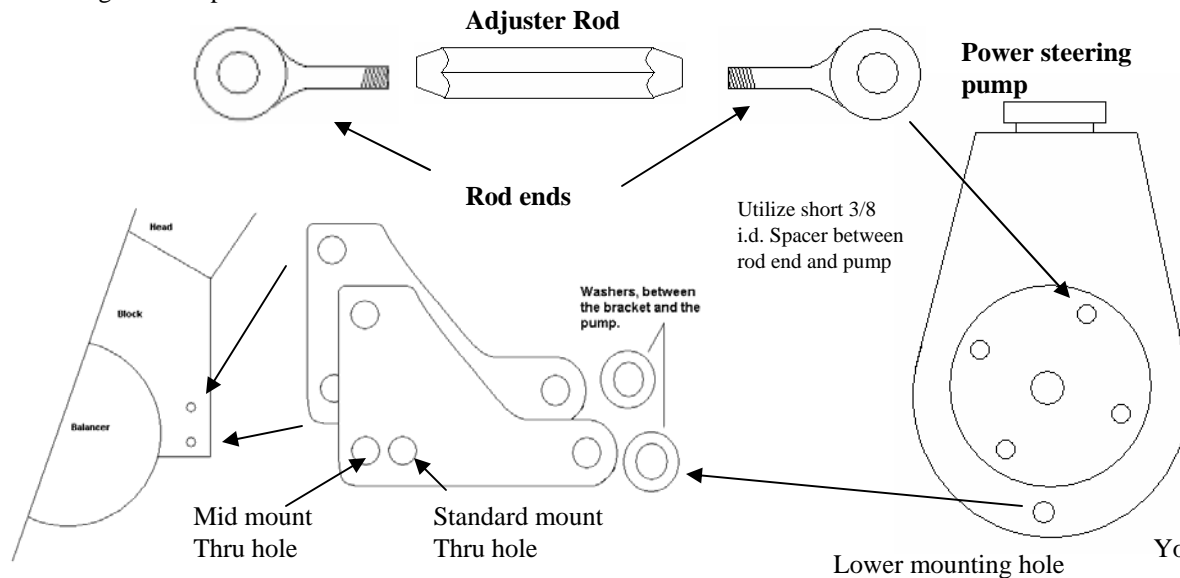
**PART NUMBER  
7709**



1. Remove the mounting stud from the back of the P/S unit, is equipped
2. Mount the two brackets to the pump loosely, (bolt, bracket, washer, into the pump) front and rear
3. Put the two tube spacer in place with the 7/16 -14X 3 3/4 bolts.
4. Mount the bracket and pump assembly to the block (tighten bolts a little)
5. Remove the lower drivers side water pump bolt, and replace with 3/8 16x 3 (bolt, rod end, spacer, into water pump hole)
6. Attach other rod end to the high bolt hole on the P/S pump, put on pulley and belt. Tension belt and tighten all bolts.

To lower Driver side water pump bolt

Utilize long 3/8 i.d. spacer



You can mount bracket as shown or flip it for a higher mount.

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