

**ALL ALUMINUM PARTS ARE MACHINED FROM 6061-T6
KITS ARE MADE WITH YOU (THE CUSTOMER) IN MIND,
BECAUSE THAT IS WHAT WE USED TO BE.**

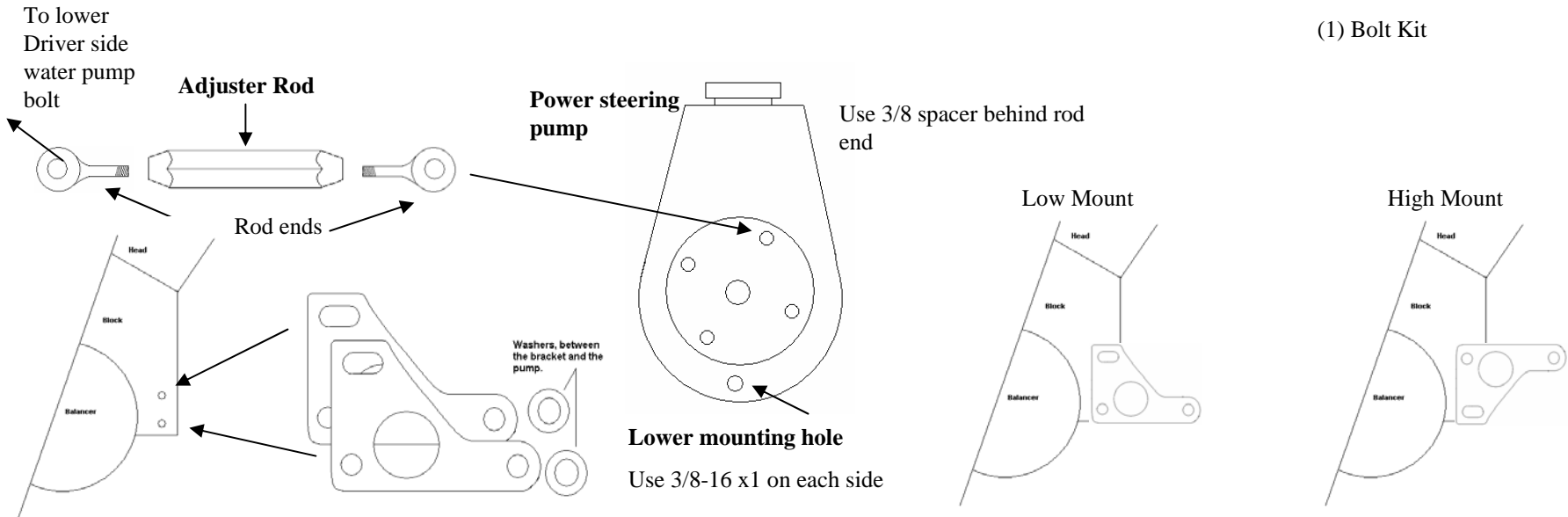
1. Remove the mounting stud from the back of the P/S unit, if equipped.
2. Mount the two brackets to the pump loosely, (bolt, bracket, washer, into the pump) front and rear
3. Put the two tube spacer in place with the (2) 3/8 –16X 3 ¾ bolts.
4. Mount the bracket and pump assembly to the block (tighten bolts a little)
5. Remove the lower drivers side water pump bolt, and replace with 3/8 16x 4 (bolt, rod end, spacer, into water pump hole,)
6. Attach other rod end to the high bolt hole on the P/S pump, put on pulley and belt. Tension belt using the adjuster rod. Turn adjuster rod by hand to tension belt. You will not need a wrench to do this. Once you have proper tension, lock the jam nuts and tighten all bolts.



714) 289-9060

Parts list:

- (2)End plates (Main)
- (2) Tube spacers (Main)
- (1) 3 ½ inch adjuster rod
- (2) Rod ends w/ jam nuts (R&L)
- (2) Aluminum spacers (3/8, 1 ½)
- (1) Bolt Kit



You can mount bracket as shown or flip it for a higher mount. *****We have 14 sizes of spacer available, don't let a spacer stop your perfect install*****